

An American Manufacturing Company.



DACO
ABRASIVES, INC.

Since 1964, DACO has been manufacturing high-quality, competitively priced abrasive products that are designed to perform in a wide range of industrial grinding, cut-off and finishing applications. Engineered under tight quality control standards, each DACO product must pass strict internal inspection and testing procedures before being shipped. Once it meets our rigid manufacturing standards, it will meet yours for performance, safety and durability.

Table of Contents:

ITEMS.....	PAGE
Snagging Wheels.....	3
Cup Wheels.....	6
Plugs and Cones.....	7
Cut Off Wheels.....	9
Chop Saw Wheels.....	11
Vitrified Bench / Pedestal Grinding Wheels.....	12
Vitrified Mounted Points and Wheels.....	13

Safe Use of Grinding Wheels

- Always handle and store all wheels carefully
- Make sure machine speed does not exceed operating speed marked on wheel
- Always use the proper safety guard for the type of wheel being used
- Always wear proper eye, ear and respiratory protection when grinding
- Never use a wheel that has been dropped or damaged
- Don't start the machine until the wheel guard is in place
- Don't stand in the plane of rotation of the grinding wheel whenever a grinder is started

How to Become a Distributor

We welcome new distributors. Please contact us either via email (info@DACOabrasives.com) or phone to discuss your needs, quantities, company history and pricing. Your company will be required to fill out a credit application to receive payment terms. Thank you for considering the addition of DACO Abrasives products to your product line.

How to Order

We accept orders via email, fax or phone. Please make sure to have PO #, full company name, address and contact information, billing and shipping address and information along with part number and/or description, as well as quantity. Please note we sell in full box quantities. If you have a special circumstance requiring a partial box quantity, please contact us.

Lead Times

We have some of the best lead times in the industry. For our commonly ordered items, we do our best to maintain stock. If products need to be produced, our lead time is between 1 and 3 weeks depending on production schedule. If provided with a blanket order, we will have all items ready for shipping.

Delivery Information

Typically, in stock items will ship same or next day. We ship via best method/most economical and add the cost to the invoice or ship collect if requested. For blanket orders, we ship according to schedule or request.

Abrasive Materials

A: Aluminum Oxide - **General Purpose** for **FERROUS METALS, STAINLESS & TOUGH STEEL**.
Consistent Performance & Great Value

CA: Silicon Carbide & Aluminum Oxide - **Faster Cutting, Low Loading** for **DUCTILE/CAST IRON & HARD METALS**

C: Silicon Carbide - **Faster Cutting, Minimal Loading** for **CONCRETE, NON-FERROUS METALS** like **ALUMINUM, BRASS, COPPER, BRONZE, MAGNESIUM & NONMETALLICS**

CZA: Silicon Carbide, Zirconia & Aluminum Oxide - **Premium – Best Overall Wheel**. Specially developed with **Extra Tough Sharp Grains** for **Faster Cutting & Longer Life** along with Silicon Carbide for **Low Loading**. Excellent for **FERROUS METALS, GRAY IRON, TITANIUM, STAINLESS, CARBIDE & HARD METALS**

ZA: Zirconia & Aluminum Oxide - **Premium – Designed with Extra Tough Sharp Grains** for **Fast Cutting & Longest Life**. Excellent cutting of **FERROUS METALS, STAINLESS, STEEL ALLOYS & OTHER TOUGH METALS**

Available Grits

We offer grits between 12 and 120 - the smaller the number the coarser the grit. **Coarser Grits** are used for fast, aggressive stock removal, leveling and shaping and **Finer Grits** are used for projects with less stock removal where a better finish is required. If your application requires a grit size different than what we have listed please contact us.

Grit Classifications

12/14	Extra Coarse
16/20/24	Coarse
30/36/46	Medium
54/60	Medium Fine
80/120	Fine

Grades/Hardness

Our hardness is rated from M-T with “M” being the softest grade. A **Softer Wheel** performs better for cutting/grinding harder materials while a **Harder Wheel** is preferred for softer materials. Letter designations of degree of hardness vary from one manufacture to another.

Grades of Hardness

M&N	Ultra Soft Used with Silicon
O	Very Soft
P	Soft
Q	Medium Soft
R	Medium
S	Medium Hard
T	Very Hard

SNAGGING WHEELS – TYPE 1

- Resin Bonded
- Reinforced and Non-Reinforced
- Diameters: 1" - 20"
- Thickness: 3/8" – 3"
- Available Grits: 12 to 120
- Grades M-T

APPLICATIONS:

Smoothing Weld Seams
Grinding or Cleaning Castings
Preparing Surfaces for Plating or Painting



Used With:
Swing Frame Grinders
Stationary & Floor Grinders
Bench & Pedestal Grinders
Portable Grinders

MULTIPLE GRAIN OPTIONS

A- Aluminum Oxide: General Purpose for FERROUS METALS, STAINLESS & TOUGH STEEL. Consistent Performance & Great Value

CA - Silicon Carbide & Aluminum Oxide: Faster Cutting, Low Loading for DUCTILE/CAST IRON & HARD METALS

C - Silicon Carbide: Faster Cutting, Minimal Loading for CONCRETE, NON-FERROUS METALS like ALUMINUM, BRASS, COPPER, BRONZE, MAGNESIUM & NONMETALLICS

CZA – Silicon Carbide, Zirconia & Aluminum Oxide: Premium – Best Overall Wheel. Specially developed with Extra Tough Sharp Grains for Faster Cutting & Longer Life along with Silicon Carbide for Low Loading. Excellent for FERROUS METALS, GRAY IRON, TITANIUM, STAINLESS & HARD METALS

ZA- Zirconia & Aluminum Oxide: Premium – Designed with Extra Tough Sharp Grains for Fast Cutting & Longest Life. Excellent cutting of FERROUS METALS, STAINLESS, STEEL ALLOYS, CARBIDE & OTHER TOUGH METALS.

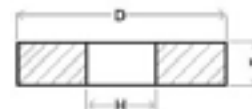
In addition to standard products listed, DACO engineers grinding wheels to meet specific applications based on material being ground, surface finish, wheel life versus cutting speed, and machine speed. **CONTACT A DACO REPRESENTATIVE** for specific needs. Test wheels can be supplied to ensure maximum results for your application.

AVAILABLE TYPE 1 SNAGGING WHEELS

Diameter	Thickness (in inches)	Arbor Size (in inches)	*MAX RPM'S	
			REINFORCED	NON-REINFORCED
1-1/2	3/8, 1/2	3/8	31,831	24,192
2	3/8, 1/2, 1	1/4, 3/8	23,873	18,143
2 -1/2	3/8, 1/2, 1-3/4	1/4, 3/8, 5/8	21,696	14,515
3	3/8, 1/2, 1	1/4, 3/8	18,080	12,096
4	3/8, 1/2, 1, 2	1/4, 3/8	13,560	9,072
6	1/2, 3/4, 1, 2, 2-1/2	5/8, 1, 1-1/4	7,960	6,048
8	1/2, 3/4, 1, 1-1/2, 2	5/8, 3/4, 1	6,780	4,536
10	3/8, 1/2, 3/4, 1, 1-1/4, 1-1/2, 2, 3	7/8, 1, 1-1/4, 2, 60mm	4,775	3,629
12	3/8, 1/2, 3/4, 1, 1-1/4, 1-1/2, 32, 3	1, 1-1/4, 1-1/2, 2, 3-1/2	3,980	3,024
14	1/2, 3/4, 1, 1-1/2, 2, 2-1/2, 3	1, 1-1/4, 1-1/2, 2, 4, 5	3,410	2,592
16	1-1/2, 2, 2-1/2, 3	1-1/4, 2, 3, 6, 7	2,984	2,268
18	1, 1-1/2, 2, 2-1/2, 3	1-1/4, 1-3/4, 2, 3, 5, 6, 8	2,653	2,016
20	1/2, 1-1/4, 1-1/2, 2, 2-1/2, 3	1-1/4, 1-3/4, 2, 3, 6, 8, 10	2,387	1,814

*RPM'S represent approximate speeds which may vary based on thickness, specification and reinforcement of wheel.

REINFORCED SNAGGING WHEELS



Commonly Ordered Part Numbers, Wheel Sizes & Specifications

PART #	DIAMETER X THICKNESS x ARBOR	SPEC	STANDARD BOX
1343SW	1-1/2 x 1/2 x 3/8	A24	50
1309SW	2 x 3/8 x 1/4	A24	50
1312SW	2 x 3/8 x 3/8	CZA24	50
1315SW	2 x 1/2 x 3/8	A24	50
1311SW	2 x 1 x 1/4	A46	50
1320SW	2 x 1 x 3/8	CA24	50
1357SW	3 x 3/8 x 3/8	A24	25
1359SW	3 x 1/2 x 3/8	A24	25
1375SW	3 x 3/4 x 5/8-11	A36	25
1378SW	3 x 3/4 x 5/8-11	C16	25
1420SW	4 x 1/4 x 3/8	A24	25
1421SW	4 x 1/4 x 5/8	A24	25
8579SW	4 x 1/2 x 3/8	A24	25
1435SW	4 x 1/2 x 5/8-11	CA20	25
1523SW	6 x 1 x 5/8	A14	20
1525SW	6 x 1 x 5/8	A16	20
1524SW	6 x 1 x 5/8	CA16	20
1526SW	6 x 1 x 5/8	C16	20
1530SW	6 x 1 x 5/8	C24	20
1527SW	6 x 1 x 5/8	C46	20
1536SW	6 x 2 x 1-1/4	CZA16	16
1575SW	8 x 1/2 x 5/8	C30	20
1578SW	8 x 1/2 x 5/8	A20	20
1579SW	8 x 3/4 x 5/8	CZA16	20
8012SW	8 x 1 x 5/8	CA36	10
1588SW	8 x 1 x 5/8	A36	10
8314SW	8 x 1 x 5/8	C16	10
1595SW	8 x 1 x 5/8	C24	10
8470SW	8 x 1 x 5/8	CZA16	10
1605SW	8 x 1 x 3/4	C24	10
1616SW	8 x 1 x 3/4	CZA16	10
1631SW	10 x 3/8 x 5/8	A20	20
1656SW	10 x 1 x 7/8	CZA16	20
8442SW	10 x 1-1/2 x 60mm	CA36	7
1655SW	10 x 1-1/2 x 1-1/4	C24	7
8507SW	10 x 2 x 1-1/4	A36	4
1665SW	10 x 3 x 1-1/4	ZA20	3

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REINFORCED SNAGGING WHEELS (CONTINUED)

Commonly Ordered Part Numbers, Wheel Sizes & Specifications

PART #	DIAMETER X THICKNESS x ARBOR	SPEC	STANDARD BOX
1683SW	12 x 3/8 x 1-1/4	CZA16	10
8072SW	12 x 3/8 x 5/8	A20	20
1673SW	12 x 1/2 x 1	CZA20	10
1689SW	12 x 1/2 x 1-1/4	CZA16	10
1682SW	12 x 3/4 x 1-1/4	A24	6
1681SW	12 x 1 x 1-1/4	CZA14	5
1680SW	12 x 1-1/4 x 1-1/4	CZA16	5
1674SW	12 x 1-1/2 x 1-1/4	CZA20	5
1686SW	12 x 1-1/2 x 1-1/4	C24	5
1684SW	12 x 2 x 1-1/4	CZA12	4
1690SW	12 x 2 x 1-1/4	CZA14	4
1691SW	12 x 2 x 1-1/4	C16	4
1696SW	12 x 2 x 1-1/4	C24	4
1692SW	12 x 2 x 1-1/4	CA36	4
1699SW	12 x 2 x 1-1/4	CZA14	4
1700SW	14 x 1/4 x 1-1/4	CA24	10
1704SW	14 x 1-1/2 x 1-1/4	A16	2
8027SW	14 x 2 x 1-1/4	C20	2
1724SW	14 x 2 x 1-1/4	C60	2
1725SW	14 x 2 x 1-1/4	C16	2
1726SW	14 x 2 x 1-1/4	C24	2
1727SW	14 x 2 x 5	C24	2
6262SW	14 x 2 x 1-1/4	CZA20	2
1740SW	14 x 2-1/2 x 1-1/2	CA14	1
8201SW	14 x 3 x 1-1/4	CZA16	1
8241SW	14 x 3 x 1-1/4	A16	1

DACO manufactures 16", 18" and 20" wheels to meet your specific needs. Please inquire regarding size and specification. Test wheels can be supplied to ensure maximum results for your application.

NON-REINFORCED SNAGGING WHEELS

Commonly Ordered Part Numbers, Wheel Sizes & Specifications

PART #	DIAMETER X THICKNESS x ARBOR	SPEC	STANDARD BOX
1311SW	2 x 1 x 1/4	A46	50
1313SW	2 x 1 x 3/8	CA24	50
1316SW	2 x 1 x 3/8-24	A20	50
1320SW	2 x 1 x 3/8	CA24	50
1383SW	3 x 1 x 3/8	C16	50
1384SW	3 x 1 x 5/8	A16	50
1450SW	4 x 1 x 5/8	A16	40
1455SW	4 x 1 x 5/8	C16	40
1465SW	4 x 1-1/2 x 5/8-11	CZA14	40

If you do not see the wheel that you need, please contact us.



CUP WHEELS – TYPE 11 FLARING

Used With:
Right Angle Grinders

- Resin Bonded
- Multiple Grains & Grades
- Rugged Construction & Long Life
- Full Metal Backs and Partial Backs
- Diameters: 3" +
- Thickness: 3/4" +
- Threaded Arbor: 5/8-11



APPLICATIONS:

Heavy Stock Removal
Cleaning Castings, Mold Marks & Flashing
Smoothing Weld Seams & Beads
Flat Surface Grinding
For Use with Many Types of Metal and Masonry

*See page 2 for grain applications

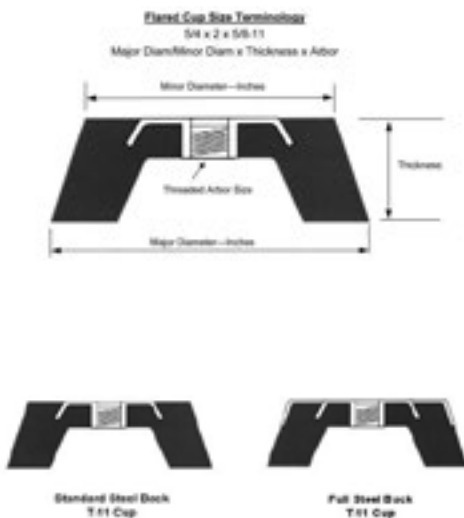
In addition to standard products listed, DACO engineers grinding wheels to meet specific applications based on material being ground, surface finish, wheel life versus cutting speed, and machine speed.

CONTACT A DACO REPRESENTATIVE

for specific needs. Test wheels can be supplied to ensure maximum results for your application.

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS
If you do not see the wheel that you need, please contact us.

PART #	MAJOR/MINOR DIA x THICKNESS x ARBOR	SPEC	TYPE	MAX RPM	STANDARD BOX
1803CW	4/3-3/4 x 2 x 5/8-11	A16	PB	9,072	20
1805CW	4/3-3/4 x 2 x 5/8-11	A16	MB	9,072	20
1806CW	4/3-3/4 x 2 x 5/8-11	CA16	MB	9,072	20
1807CW	4/3-3/4 x 2 x 5/8-11	CA16	PB	9,072	20
1814CW	4/3-3/4 x 2 x 5/8-11	C16	PB	9,072	20
1820CW	5/3-3/4 x 2 x 5/8-11	A16	PB	7,258	20
1821CW	5/3-3/4 x 2 x 5/8-11	A16	MB	7,258	20
1826CW	5/3-3/4 x 2 x 5/8-11	C12	MB	7,258	20
1827CW	5/3-3/4 x 2 x 5/8-11	ZA16	MB	7,258	20
1831CW	5/3-3/4 x 2 x 5/8-11	C16	MB	7,258	20
8449CW	5/3-3/4 x 2 x 5/8-11	CZA36	MB	7,258	20
1829CW	5/3-3/4 x 2-1/2 x 5/8-11	CA16	MB	7,258	16
1844CW	6/4-3/4 x 2 x 5/8-11	A16	MB	6,048	16
1846CW	6/4-3/4 x 2 x 5/8-11	A16R	PB	6,048	16
1847CW	6/4-3/4 x 2 x 5/8-11	A16Q	MB	6,048	16
1855CW	6/4-3/4 x 2 x 5/8-11	A24	MB	6,048	16
1858CW	6/4-3/4 x 2 x 5/8-11	A24	PB	6,048	16
1863CW	6/4-3/4 x 2 x 5/8-11	CA16	PB	6,048	16
1864CW	6/4-3/4 x 2 x 5/8-11	CA16	MB	6,048	16
1865CW	6/4-3/4 x 2 x 5/8-11	ZA16	MB	6,048	16
1871CW	6/4-3/4 x 2 x 5/8-11	C12	MB	6,048	16
1875CW	6/4-3/4 x 2 x 5/8-11	C12	PB	6,048	16
1880CW	6/4-3/4 x 2 x 5/8-11	C16	PB	6,048	16
1881CW	6/4-3/4 x 2 x 5/8-11	C16	MB	6,048	16
8043CW	6/4-3/4 x 2 x 5/8-11	C24	MB	6,048	16
1886CW	6/4-3/4 x 2 x 5/8-11	CZA16	MB	6,048	16
1915CW	6/4-3/4 x 2-1/2 x 5/8-11	CA16	MB	6,048	12
1916CW	6/4-3/4 x 2-1/2 x 5/8-11	CA16	PB	6,048	12



CUP WHEELS – TYPE 6

Used With:
Stationary Grinders
Swing Grinders

- Resin Bonded
- Multiple Grains & Grades
- Rugged Construction & Long Life
- Plain Hole or Threaded Arbor

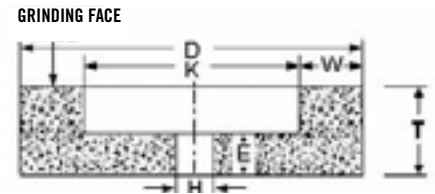
APPLICATIONS:

Rough & Precision Grinding

Flat Surface Grinding

For Use with Many Types of Metal and Masonry

*See page 2 for grain applications



In addition to standard products listed, DACO engineers grinding wheels to meet specific applications based on material being ground, surface finish, wheel life versus cutting speed, and machine speed.

CONTACT A DACO REPRESENTATIVE for specific needs. Test wheels can be supplied to ensure maximum results for your application.

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS

If you do not see the wheel that you need, please contact us.

PART #	DIAMETER X THICKNESS x HOLE / ARBOR	SPEC	MAX RPM	STANDARD BOX
1934CW	8 x 3 x 7/8-9	CZA16	4,535	3
1935CW	8 x 4 x 1-1/4	A24	4,535	3

DACO manufactures 8" Type 6 Cup Wheels to meet your specific needs.

Please inquire regarding size and specification. Test wheels can be supplied to ensure maximum results for your application.

PLUGS AND CONES

- Resin Bonded
- Multiple Grains & Grades
- High Strength for Fast Removal
- Diameters: 1" - 4"
- Length: 1-3/8 - 4"
- Threaded Arbor: 3/8-24, 1/2-13, 5/8-11

APPLICATIONS:

Grinding or Finishing

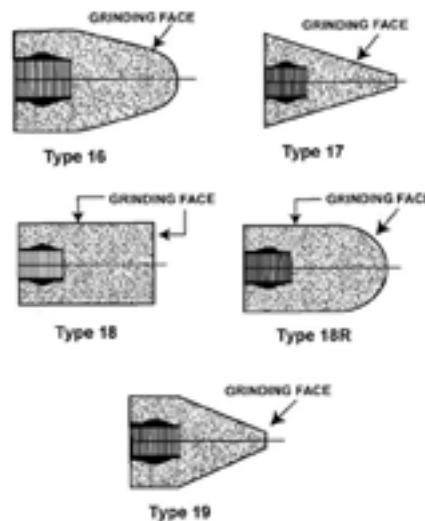
For Hard-to-Reach, Confined Areas or Internal Grinding

Smooths Corners, Edges and Removes Flaws

For Use with Many Types of Metals

*See page 2 for grain applications

Used With:
Straight Die Grinders



T-16



T-17



T-18



T-18R



T-19



CONTACT A DACO REPRESENTATIVE for specific needs. Test wheels can be supplied to ensure maximum results for your application.

PLUGS AND CONES (Continued)

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS

If you do not see the wheel that you need, please contact us.

PART #	DIA x LENGTH ARBOR	SPEC	TYPE	MAX RPM	STANDARD BOX
0999PW	1 x 2-1/4 x 3/8-24	ZA20	T-16	36,000	50
1004PW	1 x 2-1/4 x 3/8-24	ZA16	T-18R	36,000	50
1001PW	1 x 3 x 3/8-24	ZA16	T-16	36,000	50
1002PW	1 x 3 x 3/8-24	ZA20	T-18	36,000	50
1015PW	1-1/4 x 2-1/2 x 3/8-24	A20R	T-18	24,190	50
1009PW	1-1/4 x 3 x 1/2-13	ZA20	T-17R	24,190	50
1008PW	1-3/8 x 1-3/8 x 3/8-24	ZA20	T-18	29,030	50
1020PW	1-1/2 x 2 x 5/8-11	A16R	T-18	24,190	50
1025PW	1-1/2 x 2-1/2 x 3/8-24	A20R	T-16	24,190	50
1027PW	1-1/2 x 2-1/2 x 3/8-24	A20R	T-18R	24,190	50
1030PW	1-1/2 x 2-1/2 x 3/8-24	A20R	T-18	24,190	50
1028PW	1-1/2 x 2-1/2 x 3/8-24	A20R	T-17R	24,190	50
1029PW	1-1/2 x 2-1/2 x 5/8-11	A20R	T-17	24,190	50
1026PW	1-1/2 x 2-1/2 x 5/8-11	A20R	T-16	24,190	50
1031PW	1-1/2 x 2-1/2 x 5/8-11	A20R	T-18	24,190	50
1033PW	1-1/2 x 2-1/2 x 5/8-11	A20R	T-18R	24,190	50
1035PW	1-1/2 x 3 x 3/8-24	A20R	T-16	24,190	50
1045PW	1-1/2 x 3 x 3/8-24	A20R	T-17R	24,190	50
1050PW	1-1/2 x 3 x 3/8-24	A20R	T-18	24,190	50
1060PW	1-1/2 x 3 x 3/8-24	A20R	T-18R	24,190	50
1036PW	1-1/2 x 3 x 5/8-11	A20R	T-16	24,190	50
1051PW	1-1/2 x 3 x 5/8-11	A20R	T-18	24,190	50
1046PW	1-1/2 x 3 x 5/8-11	A20R	T-17R	24,190	50
1061PW	1-1/2 x 3 x 5/8-11	A20R	T-18R	24,190	50
1059PW	1-1/2 x 3 x 3/8-24	CZA16	T-17R	24,190	50
1064PW	1-1/2 x 3 x 5/8-11	CZA16	T-18	24,190	50
8622PW	1-3/4 x 2 x 5/8-11	A16R	T-18	24,190	50
1110PW	2 x 3 x 3/8-24	A20R	T-16	18,143	50
1135PW	2 x 3 x 3/8-24	A20R	T-18R	18,143	50
1131PW	2 x 3 x 5/8-11	A20R	T-18	18,143	50
1111PW	2 x 3 x 5/8-11	A20R	T-16	18,143	50
1136PW	2 x 3 x 5/8-11	A20R	T-18R	18,143	50
1119PW	2 x 3 x 5/8-11	A20R	T-17R	18,143	50
1120PW	2 x 3 x 5/8-11	ZA16	T-17	18,143	50
1121PW	2 x 3 x 5/8-11	ZA16	T-16	18,143	50
1123PW	2 x 3 x 5/8-11	CZA16	T-18R	18,143	50
1113PW	2 x 3 x 5/8-11	CZA60	T-18R	18,143	50
8519PW	2 x 3 x 5/8-11	CZA20	T-18R	18,143	50
1115PW	2 x 3 x 5/8-11	CA160	T-16	18,143	50
8401PW	2 x 3 x 5/8-11	CA16R	T-17	18,143	50
2695PW	2 x 3 x 5/8-11	C24P	T-18R	18,143	50
1126PW	2 x 3 x 5/8-11	C24P	T-18	18,143	50
1178PW	2 x 4 x 5/8-11	C160	T-18R	18,143	50
1149PW	2-1/2 x 1-3/4 x 5/8-11	CZA20	T-18	14,514	50
1191PW	2-1/2 x 2-1/4 x 5/8-11	CZA20	T-18	14,514	50
1152PW	2-1/2 x 3 x 5/8-11	CZA60	T-18R	14,514	50
1160PW	2-1/2 x 3 x 5/8-11	A20R	T-18	14,514	50
1161PW	2-1/2 x 3 x 5/8-11	A20R	T-18R	14,514	50
1165PW	2-1/2 x 3-1/2 x 5/8-11	A20R	T-16	14,514	50
1180PW	2-3/4 x 3 x 5/8-11	CA16P	T-18	13,195	50
1184PW	2-3/4 x 3-1/2 x 5/8-11	A20R	T-16	13,195	50
1186PW	2-3/4 x 3-1/2 x 5/8-11	C160	T-16	13,195	50

PLUGS AND CONES (Continued)

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS
If you do not see the wheel that you need, please contact us.

PART #	DIA x LENGTH ARBOR	SPEC	TYPE	MAX RPM	STANDARD BOX
1190PW	3 x 3 x 5/8-11	A20R	T-16	12,096	32
1192PW	3 x 3 x 5/8-11	A20R	T-17	12,096	32
1193PW	3 x 3 x 5/8-11	A20R	T-18	12,096	32
1194PW	3 x 3 x 5/8-11	C16Q	T-18	12,096	32
1195PW	3 x 3 x 5/8-11	CZA16	T-18	12,096	32
1198PW	3 x 3 x 5/8-11	A20R	T-18R	12,096	32
2681PW	3 x 3 x 5/8-11	C24L	T-18	12,096	32
2682PW	3 x 3 x 5/8-11	C24P	T-18	12,096	32
1210PW	3 x 4 x 5/8-11	A20R	T-16	12,096	32
1214PW	3 x 4 x 5/8-11	A20R	T-18	12,096	32
1218PW	3 x 4 x 5/8-11	A20R	T-18R	12,096	32
1220PW	3 x 4 x 5/8-11	C16	T-18	12,096	32
1603PW	3 x 4 x 5/8-11	ZA16	T-18	12,096	32
1197PW	3-1/2 x 4 x 5/8-11	ZA16	T-18	12,096	32
1219PW	4 x 4 x 5/8-11	ZA16	T-16	9,072	32

CUT OFF WHEELS

- T-1 Thin Wheels
- Resin Bonded
- Thickness: 1/4" – 1/32"
- Multiple Grains & Grades
- Reinforced for Safety & Durability
- Fast Smooth Cutting

APPLICATIONS:

Fast Cutting of Flanges & Rebar

Notching of Metals

For Use with Many Types of Metal and Masonry

*See page 2 for grain applications

In addition to standard products listed, DACO engineers grinding wheels to meet specific applications based on material being ground, surface finish, wheel life versus cutting speed, and machine speed.

CONTACT A DACO REPRESENTATIVE for specific needs. Test wheels can be supplied to ensure maximum results for your application.

Used With:
Portable Grinders
Angle Grinders
Stationary Grinders



CUT OFF WHEELS (Continued)

Fraction to Decimal Conversion

$3/8 = .375''$	$1/8 = .125''$	$3/32 = .093''$	$3/64 = .045''$
$1/4 = .25''$	$7/64 = .109''$	$1/16 = .062''$	$1/32 = .035''$

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS

If you do not see the wheel that you need, please contact us.

PART #	DIAMETER X THICKNESS x ARBOR	SPEC	*MAX RPM	STANDARD BOX
1300SW	2 x 1/16 x 3/8	ZA60	23,873	50
1303SW	2 x 1/8 x 3/8	ZA24	23,873	50
1306SW	2 x 1/4 x 3/8	ZA24	23,873	50
1339SW	3 x 1/32 x 3/8	ZA60	15,915	50
1340SW	3 x 1/16 x 1/4	ZA36	15,915	50
1345SW	3 x 1/16 x 3/8	ZA60	15,915	50
1350SW	3 x 1/8 x 3/8	ZA36	15,915	50
1355SW	3 x 1/4 x 3/8	ZA24	15,915	25
1356SW	3 x 1/4 x 3/8	CA24	15,915	25
1401SW	4 x 1/32 x 3/8	ZA60	11,937	50
1404SW	4 x 1/16 x 5/8	ZA60	11,937	50
1410SW	4 x 1/16 x 3/8	CZA60	11,937	50
1407SW	4 x 1/8 x 5/8	A24	11,937	50
1408SW	4 x 1/8 x 3/8	A24	11,937	50
1420SW	4 x 1/4 x 3/8	A24	11,937	25
1421SW	4 x 1/4 x 5/8	A24	11,937	25
2250C0	6 x 1/32 x 1/2	ZA60	7,958	20
2265C0	7 x 1/8 x DA-5/8	C24	6,821	20
2266C0	7 x 1/8 x 7/8	A36	8,500	20
2267C0	8 x 3/64 x 5/8	ZA60	5,968	20
2268C0	8 x 1/16 x 5/8	ZA60	5,968	20
2269C0	8 x 1/16 x 3/4	ZA60	5,968	20
1630SW	10 x 1/4 x 7/8	A24	4,775	20
8423SW	10 X 1/4 X 1	CZA20	4,775	20
1670SW	12 x 1/4 x 1-1/4	CA24	3,979	20
1700SW	14 x 1/4 x 1-1/4	CA24	3,410	10
2365C0	16 x 1/8 x 1	A30	2,984	10

*RPM'S represent approximate speeds which may vary based on thickness, specification and reinforcement of wheel.

CONTACT A DACO REPRESENTATIVE for specific needs. Test wheels can be supplied to ensure maximum results for your application.

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CHOP SAW WHEELS

Used With:
Chop Saws

- Resin Bonded
- Multiple Grains & Grades
- Reinforced for Safety & Durability

APPLICATIONS:

Low Horsepower Chop Saws
Fast Efficient Cutting
For Metal, Steel and Non-Metal Applications



In addition to standard products listed, DACO engineers grinding wheels to meet specific applications based on material being ground, surface finish, wheel life versus cutting speed, and machine speed.

CONTACT A DACO REPRESENTATIVE for specific needs. Test wheels can be supplied to ensure maximum results for your application.

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS

PART #	DIA x THICKNESS x ARBOR	SPEC	*MAX RPM	STANDARD BOX
2330C0	12 x 3/32 x 1	ZA24	3,979	10
2352C0	14 x 3/32 x 1	ZA24	3,410	10
2358C0	14 x 7/64 x 1	A36	3,410	10
2361C0	14 x 1/8 x 1	C24	3,410	10
2362C0	14 x 1/4 x 1	CA24	3,410	10
2390C0	14 x 3/8 x 1	CA24	3,410	10

*RPM'S represent approximate speeds which may vary based on thickness, specification and reinforcement of wheel.

VITRIFIED BENCH/PEDESTAL GRINDING WHEELS

Used With:
Bench Grinders
Pedestal Grinders

- Vitrified Bonded
- Wheel Dressing Tool
- Cleaner and Cooler Cutting Than Resin Bonded

APPLICATIONS:

Fast, Cool & Clean Cutting
Low RPM Applications
Roughing and Finishing
Sharpening Tools

GRAIN OPTIONS

A - Aluminum Oxide: General Purpose for STEEL & FERROUS METALS. Fast Cutting with a Relatively Good Finish

GC – Green Silicon Carbide: For Carbide Applications. Cool Cutting with an Excellent Finish

Type A
Available Grits
24 Very Coarse
36 & 46 Coarse
60 & 80 Medium

Type GC
Available Grits
60 Medium
80 Fine
100 Very Fine



VITRIFIED BENCH/PEDESTAL GRINDING WHEELS (Continued)

COMMONLY ORDERED PART NUMBERS, WHEEL SIZES & SPECIFICATIONS If you do not see the wheel that you need, please contact us.

PART #	DIA x THICKNESS x ARBOR	SPEC	MAX RPM	STANDARD BOX
6080VW	6 x 3/4 x 1	A24	4,456	2
6095VW	6 x 3/4 x 1	A36	4,456	2
6096VW	6 x 3/4 x 1	A46	4,456	2
6097VW	6 x 3/4 x 1	A60	4,456	2
6400VW	6 x 3/4 x 1	GC60	4,456	2
6404VW	6 x 3/4 x 1	GC100	4,456	2
6102VW	6 x 1 x 1	A24	4,456	2
6103VW	6 x 1 x 1	A36	4,456	2
6104VW	6 x 1 x 1	A46	4,456	2
6110VW	6 x 1 x 1	A60	4,456	2
6410VW	6 x 1 x 1	GC60	4,456	2
6411VW	6 x 1 x 1	GC80	4,456	2
6150VW	7 x 1 x 1	A24	3,760	2
6155VW	7 x 1 x 1	A36	3,760	2
6160VW	7 x 1 x 1	A46	3,760	2
6170VW	7 x 1 x 1	A60	3,760	2
6413VW	7 x 1 x 1	GC60	3,760	2
6415VW	7 x 1 x 1	GC100	3,760	2
6186VW	8 x 1 x 1-1/4	A24	3,600	2
6188VW	8 x 1 x 1-1/4	A36	3,600	2
6190VW	8 x 1 x 1-1/4	A46	3,600	2
6191VW	8 x 1 x 1-1/4	A60	3,600	2
6420VW	8 x 1 x 1-1/4	GC60	3,600	2
6422VW	8 x 1 x 1-1/4	GC100	3,600	2
6423VW	8 x 1 x 1-1/4	GC120	3,600	2
6236VW	10 x 1 x 1-1/4	A36	2,483	2
6237VW	10 x 1 x 1-1/4	A46	2,483	2
6238VW	10 x 1 x 1-1/4	A60	2,483	2
6430VW	10 x 1 x 1-1/4	GC80	2,483	2
6432VW	10 x 1 x 1-1/4	GC100	2,483	2
6260VW	10 x 1-1/2 x 1-1/4	A36	2,483	2
6263VW	10 x 1-1/2 x 1-1/4	A80	2,483	2
6436VW	10 x 1-1/2 x 1-1/4	GC60	2,483	2
6265VW	10 x 2 x 1-1/4	A36	2,483	2
6304VW	12 x 2 x 1-1/2	A24	2,220	2
6440VW	12 x 2 x 1-1/2	A36	2,220	2
6441VW	12 x 2 x 1-1/2	A46	2,220	2
6311VW	12 x 2 x 1-1/2	A60	2,220	2
6312VW	12 x 2 x 1-1/2	A80	2,220	2
6439VW	12 x 2 x 1-1/2	GC60	2,220	2
6319VW	14 x 2 x 1-1/2	GC60	1,190	2
6320VW	14 x 2 x 1-1/2	A46	1,190	2
6324VW	14 x 2 x 1-1/2	C20R	1,190	2

BUSHINGS AVAILABLE

CALL: 713-923-4664 • FAX: 713-923-1737 • Email: info@DACOAbrasives.com

VITRIFIED MOUNTED POINTS & WHEELS

Used With:
Portable Grinders
Jig Grinders

- Vitrified Bonded
- Multiple Abrasive Materials Available

APPLICATIONS:

Deburring & Finishing Molded Parts
Blending Contours & Rough Grinding
Jig Grinding & Other Precision Applications

MULTIPLE GRAIN OPTIONS

The Colors Indicate the Wheels Relative Hardness

BGA - Blue – Gray Aluminum Oxide – Hard – General Purpose

PA- Pink Aluminum Oxide – Medium Soft

WA - White Aluminum Oxide – Soft



WE STOCK THESE GENERAL PURPOSE MEDIUM GRIT MOUNTED POINTS IN BLUE-GRAY ALUMINUM OXIDE.

If you do not see the color or shape of the wheel you need, please contact us, as we have many others available.



SHAPE	PART #	DIA x LENGTH x SIZE	SPEC	SHANK	MAX RPM	STANDARD BOX
A-1	5000MP	3/4 x 2-1/2	BGA36	1/4 x 1-1/2	19,800	50
A-3	5004MP	1 x 2-3/4	BGA36	1/4 x 1-1/2	16,100	50
A-5	5008MP	3/4 x 1-1/8	BGA36	1/4 x 1-1/2	45,000	50
A-11	5012MP	7/8 x 2	BGA36	1/4 x 1-1/2	19,860	50
A-21	5021MP	1 x 1	BGA36	1/4 x 1-1/2	34,500	50
W-222	5358MP	1 x 2	BGA36	1/4 x 1-1/2	15,900	50
W-242	5357MP	2 x 1	BGA36	1/4 x 1-1/2	19,100	50

* The Overhang is the distance that the wheel extends from the collet. This distance varies and as the distance increases the RPM decreases. Always check maximum RPM's before using any grinding wheel.



OUR HOME OFFICE LOCATED IN HOUSTON TEXAS



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